

METHOD FOR PLANNING PRODUCT GROUPS

ABSTRACT OF THE INVENTION

5 A method for planning product groups is provided. The present method is characterized in that selecting processes from a process group according to the rule of the sum of production capacities of the processes in proportion to the total production capacity of the process group not less than a predetermined ratio and the demand production capacity per
10 month of the processes not less than a predetermined value. Then, defining each of selected processes as a product group. Finally, incorporating the unselected processes of the process group into the product groups according to process resemblance.

15